

3 MONTHS

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

PAPER

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/550,853	09/22/2005	Philippe Meunier-Beillard	NL03 0357 US1	6408	
••	590 04/03/2007 FRONICS NORTH AM	EXAM	EXAMINER		
INTELLECTUA	L PROPERTY & STAN	NGUYEN,	NGUYEN, KHIEM D		
SAN JOSE, CA	DRIVE, M/S-41SJ 95131	ART UNIT	PAPER NUMBER		
ŕ		2823	2823		
	<u> </u>			_	
SHORTENED STATUTORY	HORTENED STATUTORY PERIOD OF RESPONSE MAIL DATE		DELIVER	DELIVERY MODE	

Please find below and/or attached an Office communication concerning this application or proceeding.

04/03/2007

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

Office Action Summary		Applicati	Application No.		Applicant(s)			
		10/550,8	53	MEUNIER-BEILLARD ET AL.				
		Examine	r	Art Unit				
		Khiem D.	- •	2823	!			
The MAIL Period for Reply	ING DATE of this communicatio	n appears on the	e cover sheet with the c	orrespondence ad	ddress			
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).								
Status								
2a)☐ This action 3)☐ Since this	e to communication(s) filed on is FINAL . 2b) application is in condition for all ccordance with the practice un	This action is nowance except	on-final. for formal matters, pro		e merits is			
Disposition of Clair	ns							
4a) Of the a 5) ☐ Claim(s) _ 6) ☒ Claim(s) 1. 7) ☐ Claim(s) _ 8) ☐ Claim(s) _ Application Papers 9) ☐ The specific 10) ☒ The drawing Applicant m Replacement	above claim(s) is/are with above claim(s) is/are with above claim(s) is/are with above claim(s) is/are allowed. 17 is/are rejected. is/are objected to. are subject to restriction above and is objected to by the Exaction is objected to by the Exaction is objected to an above and request that any objection to the drawing sheet(s) including the condectaration is objected to by the exaction is objected to be above exaction in the exaction is objected to by the exaction is objected to by the exaction is objected to be above exaction in the exaction is objected to be above exaction in the exaction is objected to be above exaction in the exaction is objected to be above exaction.	nd/or election reminer. 5 is/are: a)⊠ at the drawing(s) borrection is require	equirement. accepted or b) object be held in abeyance. See ed if the drawing(s) is object	37 CFR 1.85(a). ected to. See 37 Cl	FR 1.121(d).			
Priority under 35 U.								
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.								
Attachment(s) 1) Notice of Reference 2) Notice of Draftspers 3) Information Disclose Paper No(s)/Mail Da	on's Patent Drawing Review (PTO-948 ire Statement(s) (PTO/SB/08)	3)	4) Interview Summary (Paper No(s)/Mail Dat 5) Notice of Informal Pa 6) Other:	е				

Art Unit: 2823

DETAILED ACTION

Oath/Declaration

1. The oath/declaration filed on September 22nd, 2002 is acceptable.

Information Disclosure Statement

2. The Information Disclosure Statement filed on September 22nd, 2002 has been considered.

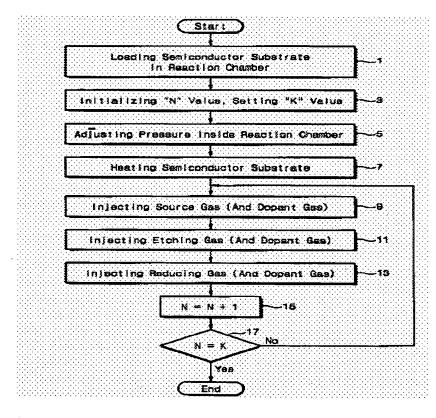
Claim Rejections - 35 USC § 102

- 3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:
 - A person shall be entitled to a patent unless -
 - (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 4. Claims 1-5 and 7-17 are rejected under 35 U.S.C. 102(b) as being anticipated by Park et al. (U.S. Patent 6,391,749).

In re claim 1, <u>Park</u> discloses a method of manufacturing a semiconductor device with a semiconductor body comprising silicon (col. 3, lines 31-47) provided with an n-type doped semiconductor region comprising silicon formed by an epitaxial deposition process (col. 3, lines 13-30), wherein the epitaxial deposition process of the n-type region is performed by positioning the semiconductor body in an epitaxial reactor and introducing in the reactor a first gas stream comprising a carrier gas (hydrogen) (col. 5, lines 11-28) and further gas streams comprising a gaseous compound comprising silicon (silane (SiH₄) and (dichlorosilane (SiH₂Cl₂)) (col. 3, lines 39-47) and a gaseous compound comprising an element from the fifth column of the periodic system of

Art Unit: 2823

elements (phosphine) (col. 4, lines 50-56), while heating the semiconductor body to a growth temperature (Tg) (450 to 800° C) (col. 3, lines 29-30) and using an inert gas as the carrier gas, characterized in that for the gaseous compound comprising silicon a mixture is chosen of a first gaseous silicon compound (silane) (SiH₄) which is free of chlorine and a second gaseous silicon compound (dichlorosilane) (SiH₂Cl₂) comprising chlorine (col. 3, lines 31-46 and FIG. 2).



In re claim 2, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that the first gaseous silicon compound silane (SiH₄) is chosen and for the second gaseous silicon compound dichlorosilane (SiH₂Cl₂) is chosen (col. 3, lines 31-47).

In re claim 3, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that for the gaseous compound comprising a V-element, phosphine is chosen (col. 4, lines 50-56).

In re claim 4, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that for the growth temperature (Tg) a temperature in the range between 450C to 800 °C is chosen (col. 3, lines 29-30).

In re claim 5, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that the epitaxial deposition process is performed at reduced pressure (P) (col. 3, lines 27-31).

In re claim 7, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that for the semiconductor device a MOSFET device is chosen and the semiconductor region is formed as a source or drain of the MOSFET device (col. 4, line 59 to col. 5, line 10).

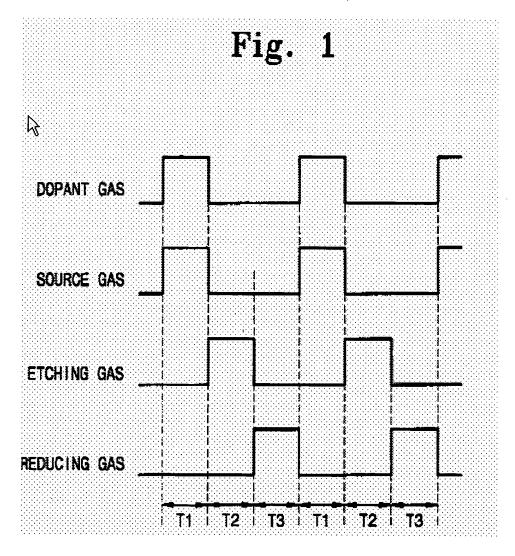
In re claim 8, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that the after the growth of the n-type semiconductor region comprising silicon the deposition process is continued with the growth of a further semiconductor region comprising a lower n-type doping than the semiconductor region or comprising a p-type doping and in that at least between the growth of the semiconductor region and the growth of the further semiconductor region, the inert carrier gas is replaced by a carrier gas comprising hydrogen (col. 5, lines 11-28).

In re claim 9, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that after growth of the semiconductor region,

Art Unit: 2823

the carrier gas of an inert gas is maintained in a first short period of a cycle of three short periods, the carrier gas is replaced by hydrogen during the second short period and the carrier gas is switched back to the inert gas during the third short period in which the deposition process is continued but without the presence of the gaseous compound of the V-element (col. 5, lines 11-28).

In re claim 10, as applied to claim 9 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that the cycle of three periods (T1, T2, T3) is repeated a number of times (col. 4, lines 45-56 and FIG. 1).



In re claim 11, as applied to claim 8 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that during the deposition of the further semiconductor region, the gas stream of the gaseous compound with the V-element is chosen to be zero and replaced by another gas stream comprising a gaseous compound comprising an element of the third column of the periodic system of the elements, resulting in a device comprising a p-type further semiconductor region on top of the n-type semiconductor region (col. 5, lines 11-28).

In re claim 12, as applied to claim 11 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that for the semiconductor device a pnp bipolar transistor is chosen of which the n-type base region is formed by the n-type semiconductor region and the p-type emitter regions is formed by the further semiconductor region (col. 4, line 59 to col. 5, line 10).

In re claim 13, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that nitrogen is chosen as the inert gas (col. 5, line 11-28).

In re claim 14, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that the semiconductor region or the further semiconductor region are formed as a mixed crystal of silicon and germanium by leading a yet another gas stream to the reactor comprising a gaseous compound of germanium (col. 2, lines 6-13).

In re claim 15, as applied to claim 10 above, <u>Park</u> discloses the semiconductor device obtained by the method as recited in claim 1 (col. 3, line 12 to col. 4, line 56).

Art Unit: 2823

Page 7

In re claim 16, as applied to claim 1 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that the apparatus comprises a deposition reactor and is provided with a first source for a gaseous compound of silicon (silane) (SiH₄) which is free of chlorine and a second source for a gaseous compound of silicon (dichlorosilane) (SiH₂Cl₂) which comprises chlorine (col. 3, lines 31-47).

In re claim 17, as applied to claim 16 above, <u>Park</u> discloses all claimed limitations including the limitation characterized in that it is provided with a first carrier gas source comprising an inert gas and a second carrier gas source comprising hydrogen and with means to switch the carrier gas from the inert gas to hydrogen during the deposition processy (col. 5, lines 11-28).

Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claim 6 is rejected under 35 U.S.C. 103(a) as being unpatentable over Park et al. (U.S. Patent 6,391,749).

In re claim 6, as applied to claim 5 Paragraph 4 above, <u>Park</u> discloses all the claimed limitations including after loading the semiconductor substrate into the chamber, the chamber is evacuated using a vacuum pump, to maintain a pressure lower than atmospheric pressure (col. 1, lines 65-67) but does not explicitly discloses wherein the pressure (P) is chosen between 120 and 160 Torr.

Art Unit: 2823

Page 8

However, there is no evidence indicating the pressure range is critical and it has been held that it is not inventive to discover the optimum or workable pressure range of a result-effective variable within given prior art conditions by routine experimentation. See MPEP § 2144.05. Note that the specification contains no disclosure of either the critical nature of the claimed dimensions of any unexpected results arising there from. Where patentability is aid to be based upon particular chosen dimensions or upon another variable recited in a claim, the Applicant must show that the chosen dimensions are critical. In re Woodruff, 919 F.2d 1575, 1578, 16 USPQ2d 1934, 1936 (Fed. Cir. 1990).

Conclusion

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Khiem D. Nguyen whose telephone number is (571) 272-1865. The examiner can normally be reached on Monday-Friday (8:30 AM - 5:30 PM).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Matthew S. Smith can be reached on (571) 272-1907. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 2823

Page 9

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

K.N.

March 26, 2007

Brook Kehedle